

Work Order ID 58992

Page 1

May 20, 2010 3:12:01 PM

Item ID: D4028-041

Accept



Setup Start



Revision ID:

Item Name: Spring Pin Lanyard Assembly

Stop



Start Date: 5/20/10 Start Qty: 12.00



Cust Item ID:

Required Date: 5/27/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: CLDate: 10/5/20 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4028	A

100



Purchasing

Memo

0.00

CL 10/5/20 12
Issue P/O: 1951

Manufacture D4028-041 as per Dwg D4028

Supplier: Telmar

Certificate of conformity is required

110



Receive & Inspect for Damage & Mat'l Certs

0.00

CL 10/5/20 12

Packaging

Memo

0.00

Packaging

120



QC6- Inspect dimensions to drawing

0.00

QC

Memo

0.00

Quality Control

S voloshin
412 _____

Work Order ID 58992

Page 2

May 20, 2010 3:12:01 PM

Item ID: D4028-041

Accept



Setup Start



Revision ID:

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Stop



Start Date: 5/20/10 Start Qty: 12.00



Cust Item ID:

Required Date: 5/27/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
DescriptionIdentify as per dwg & Stock Location: 10Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

140



QC

Quality Control

Memo

0.00

10-5-26 130 SP

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/26 SP

CL 1015124

Picklist Print

Page 1

May 20, 2010 3:12:00 PM

Work Order ID: 58992



Parent Item: D4028-041



Parent Item Name: Spring Pin Lanyard Assembly

Start Date: 5/20/10

Required Date: 5/27/10

Comments: IPP RevA: new issue 09.11.20 DD verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Qty: 12.00

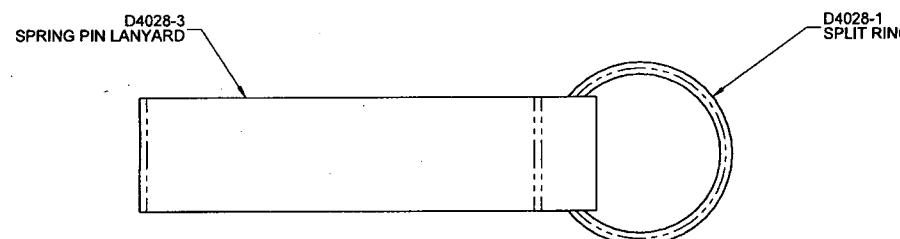
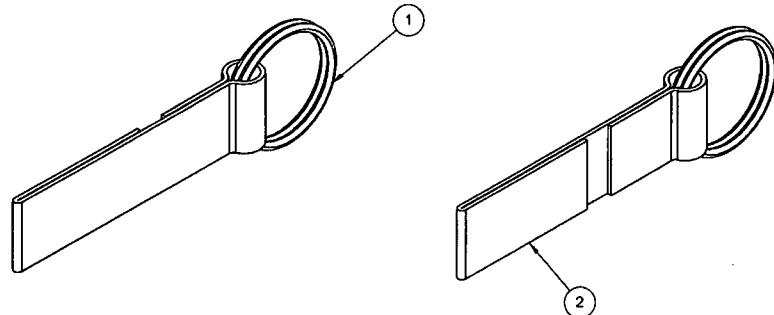
Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4028-041P			No			110	Each	0.0000	1		CD 1015124	12

Spring Pin Lanyard Assembly

ITEM	QTY	P/N	DESCRIPTION
	X	D4028-041	SPRING PIN LANYARD ASSY
1	1	D4028-1	SPLIT RING
2	1	D4028-3	SPRING PIN LANYARD

SPECIFICATION CONTROL DRAWING



D4028-041 SPRING PIN LANYARD ASSY

CD 10/5/20
W10:58992

RELEASED
2010-03-12
A

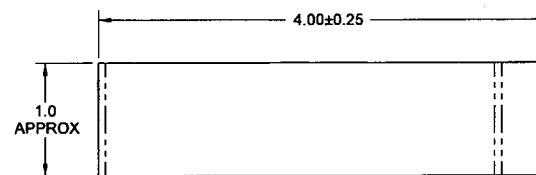
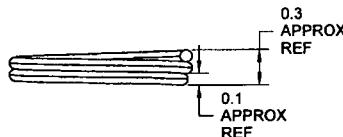
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

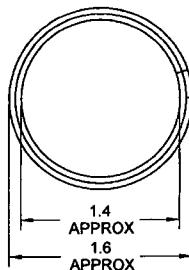
A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PP	DRAWING NO.	REV. A
MFG. APPR.	E	D4028	SHEET 1 OF 2
APPROVED	AV	TITLE	SCALE
DE APPR.	AV	SPRING PIN LANYARD ASSY	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

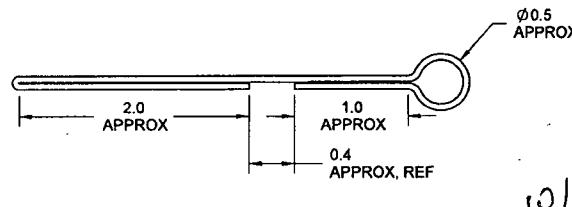
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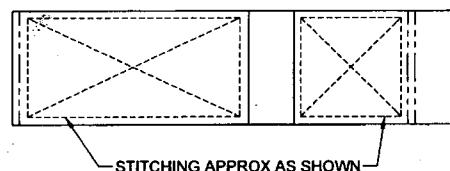
C

**D4028-1 SPLIT RING**

B



W10158992

**D4028-3 SPRING PIN LANYARD**

A

D4028-1 NOTES:

- 1) MATERIAL: STAINLESS STEEL
SUGGESTED PART SRH-130, REID SUPPLY
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT

D4028-3 NOTES:

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	90	REV. A
MFG. APPR.	90	D4028
APPROVED	AM	SHEET 2 OF 2
DE APPR.	AM	TITLE
DATE	10.03.04	SCALE
		NTS
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RELEASED
 2010-03-12
AM

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

35989

Ship Date

26-May-10

Ship to:

Dart Aerospace
1270 Aberdeen Street
Att: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada

Order number	Sales order date	Account number	Account manager
24837	20-May-10	CDART100	Barney Bangs
PO number: PO11951		Ship Via: Pick-Up	Shipping Terms: FOB HAWKESBURY
Item No.: 8136-041		Quantity ordered: 12	Qty Shipped/Returned: 12
Description: Lanyard Assy, Pin, Spring, Red/ Drawing No: D4028-041 PRELIM 2 DWG Rev: A		UOM: EA	Quantity on back order: -CL10/5124

Shipper

Stephen J. Ross

Date: MAY 26 2010

Certificate of Conformance

Not Applicable

See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Xoxanne Hardie

Date: MAY 26 2010

Qualified Lab
List No. 1935
(610)-845-2211

B A L L Y R I B B O N M I L L S

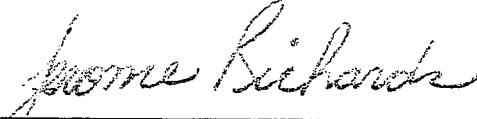
23 N. 7th Street
Bally, PA 19503

05/13/08

Customer	TULMAR SAFETY SYSTEMS	Shipment
Purchase Order No.	14032-00	Shipped Via UPS COLLECT
Specifications	MIL-W-4088K TYPE XVII CLASS 1A P/N 2262-002	Memo No. 320861
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#993894 DOM:05/08	Quantity 190 YD
BALLY RIBBON MILLS Pattern No.	4028-1" RED #31350 NYLON WEBBING	

CERTIFICATE OF CONFORMANCE

I certify that this pattern conforms with the physical, chemical, and visual quality of the Military Specifications listed above.



JEROME RICHARDS
QUALITY ASSURANCE MANAGER

used on 8136-041 (D 4028-041)

TSS # 2262-002/4



A Reid Entities Company

2265 Black Creek Rd * Muskegon * MI * 49444-2684
 Phone: 800.253.0421 * Email: sales@reidsupply.com
 Fax: 800.438.1145 * Web: ReidSupply.com



* 4 2 1 1 9 8 5

P.O. # : 17874-00

Shipper No 04211985-0

Page 1 of 1

Bill To: TULMAR SAFETY SYSTEMS INC
 1123 CAMERON ST
 HAWKESBURY, ON K6A 2B8
 Canada

Ship To: TULMAR SAFETY SYSTEMS INC
 1123 CAMERON ST
 HAWKESBURY, ON K6A 2B8
 Canada

Phone

Attn:

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
865356	17874-00	05/21/10	FED-EX PRIORITY/COLLECT	05/21/10	04211985-0

Line	Order Qty	Item	Description	Qty Shipped	Back Order
1	25	SRH-130	1-1/2"S.S. SPLIT RING P/O: 17874-00	25	0

Total Number of items: 1

Opp: SDS Branch: 11 SLSM: REID

Picker: CLC

Estimated Weight: 0 lb 10.00 oz Value in US Funds: 0.284 Kg 20.25

HS Tariff Code: 731829

Country of Origin: United States

0.81 20.25

Terms: Net 30 Days

used on 8136-041 (D 4028-041)

All sales of products or services by Reid Supply Company
 of Sale, incorporated by reference and available at ReidSupply.com
 If Buyer has not otherwise agreed to those terms, then Buyers acceptance of delivery of and/or payment for the
 products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

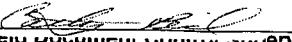
are made subject to the Terms and Conditions
 or by calling 231.777.3951

CERTIFICATION OF COMPLIANCE

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website.

THANK YOU VERY MUCH FOR YOUR ORDER


 Cathy Reid Document Control Supervisor

Packing List

Packing List



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimming.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

1 February 2006

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

Attn. Sandra Nadeau - Q.C. Inspector

CERTIFICATE OF COMPLIANCE

This is to certify that our bonded nylon sewing thread CBB92, available in white, black and colours, meets the requirements of Government specification V-T-295, Type II, Size F, Class A. The thread has good to excellent light fastness, although prolonged exposure to sunlight can cause some deterioration. The colour is therefore unlikely to fade if the thread is appropriately stored. *W.S./28*

We hope you will find the above to your satisfaction and look forward to the pleasure of serving you.

Yours truly,

Hershie Schachter
CANSEW INC.

used on 8136-041 (D 4028-041)

MONTRÉAL - Head Office/Siège social
111 Chabanel W / O H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1574 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Vunables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4186